

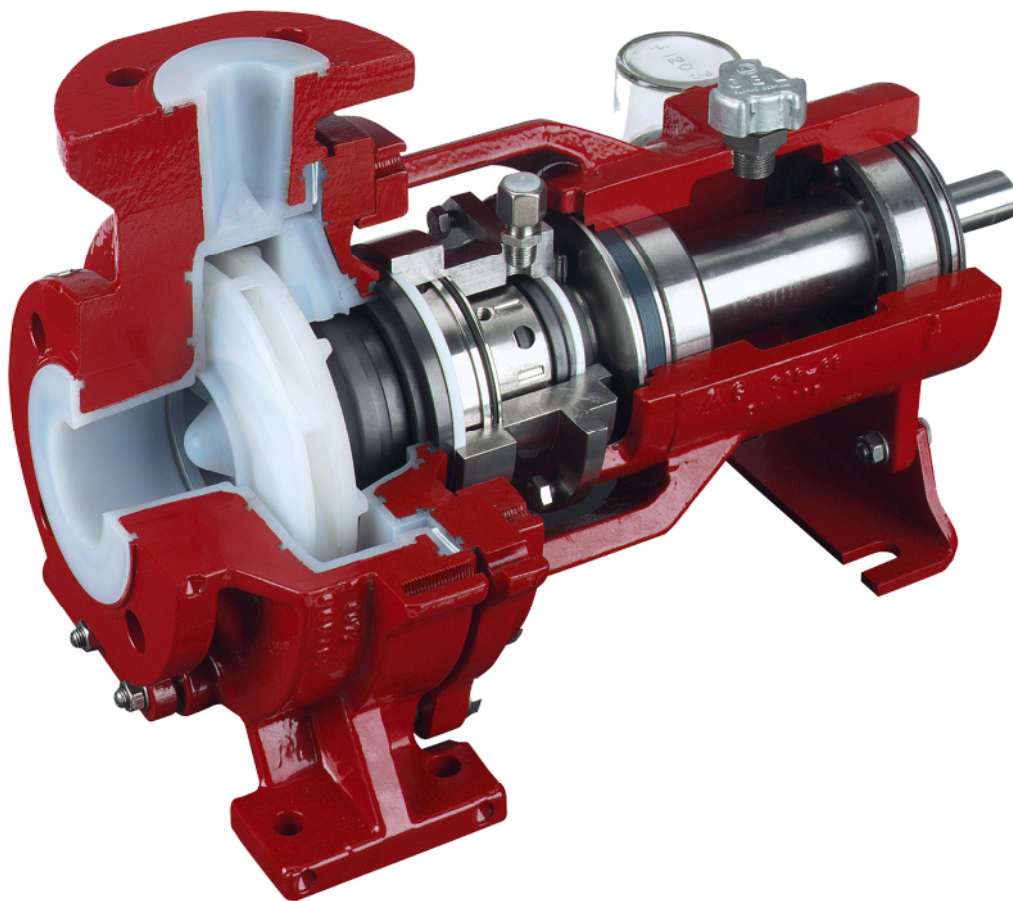
INSTALLATION AND OPERATING MANUAL

Translation of the original manual

Series SCK

Mechanical Seal

double, to DIN EN 12756



Keep for future use!

This operating manual must be strictly observed before transport, installation, operation and maintenance

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9220-063-en Revision 10 Edition 03/2010

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Relevant documents

- ♦ Operating manual SCK long-life grease and oil bath lubrication **9220-050-en**

Operating manual mechanical seal of the manufacturer

1 Technical data

Manufacturer :

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Authorised person acc. to machinery directive
2006/42/EG: Gregor Kleining

Designation :

Series SCK, mechanical seal:

- ♦ double, to DIN EN 12756

Materials :

Seal housing: Stainless steel

Wetted parts:

Mechanical seal: SSiC, carbon, Al₂O₃, PTFE, FKM, FFKM etc., see also data sheet

Temperature range : see installation and operating manual SCK, Section 1

Temperature classes : see installation and operating manual SCK, Section 2.6.7.

2 Safety, transport and storage

The relevant sections in the adjacent installation and operating manuals apply to safety, transport and storage.

This installation and operating manual is only valid in conjunction with the installation and operating manuals of

SCK long-life grease and oil bath lubrication
9220-050-en

2.1 Intended use

Double mechanical seals for plastic-lined pumps of the series SCK are suitable for the use of aggressive, toxic, pure and inflammable media.

The instructions contained in the operating manual or contractual documentation are to be observed, if necessary consult the manufacturer.

All the important features are documented in the data sheet included in the scope of delivery.

3 Product description

For a product description of the pump, see the installation and operating manual for the SCK series.

Section 7.2

The **sectional drawing** shows a double mechanical seal to DIN EN 12756.

All components which come into contact with the process medium are either lined with plastic or are made of other resistant materials, e.g. silicon carbide.

4 Commissioning / Shutdown

4.1 Initial commissioning

See installation and operating manual for the series SCK.

4.2 Mechanical seals

The design and material combination are specified in the data sheet.



The proper condition of the components and the protective facilities must be ensured to prevent any risk from escaping medium.



The regulations and recommendations of the mechanical seal manufacturer must always be observed.

4.2.1 Use in an explosive area



Use in an explosive area means that only mechanical seals may be employed which permit observation of temperature.

The operating manual of the respective mechanical seal manufacturer is an integral part of this general operating manual.

This permits, amongst other things, the calculation of the expected surface temperature at the mechanical seal. The suitability for the permissible temperature class as per ATEX is hereby given.

CAUTION:

The permissible temperature class of the complete unit (pump, mechanical seal, coupling, motor) is determined by the lowest temperature class of the individual components.

Example: Pump **T4**, mechanical seal **T3**, coupling **T4**, motor **T4**

In both cases the unit may only be used in atmospheres which may ignite above the temperature class T3, i.e. >200 °C (>392°F).

4.2.2 Double mechanical seal to DIN EN 12756

A pump fitted with a double mechanical seal must not be filled with a product before the pressurisation system provided has been started up.

Otherwise damage could occur, e.g. opening of the wetted sealing gap, before start-up.

To guarantee safe operation, the pressure of the barrier fluid must be 1-2 bar above the pressure of the process medium at the mechanical seal at Q=0 m³/h. It must be ensured that the sealing pressure does not exceed the admissible pressure of the mechanical seal used.

The required sealing pressure can be determined as follows:

- 2/3 of the delivery pressure at Q = 0 m³/h
- + supply pressure
- + 1 - 2 bar safety margin

The supply pressure is measured in bar at the pump suction nozzle. If no measuring point is available, the supply pressure can be calculated using the following formula.

Using the same formula, the delivery pressure at $Q=0 \text{ m}^3/\text{h}$ can be determined with the pump characteristic curve.

$$p \text{ (bar)} = \frac{H(\text{mFS}) \times \rho \text{ (kg/dm}^3\text{)}}{10,2}$$

p = supply pressure or delivery pressure
 H = supply height or delivery head
 ρ = density



Are the available connections correctly made?

SE - barrier fluid inlet

SA - barrier fluid outlet

See sectional drawing in [Section 7.2](#).

5 Maintenance



The regulations of the mechanical seal manufacturer must always be observed.

See also the installation and operating manual for the SCK series.

It is important to replenish in good time any barrier fluid which has escaped and to monitor the barrier fluid pressure.

The minimum barrier fluid pressure must never be undershot as long as the pump housing is under pressure

Refer also to the description of the pressurisation system used and [Section 4.2.2](#).

If the barrier fluid pressure is too high, this indicates a defect in the mechanical seal even though the mechanical seal on the atmosphere side is completely tight.

The pump must then be shut down so that no serious damage occurs.

Substantial damage generally occurs if the aggressive process medium enters the pressurisation system as a result of a drop in the barrier fluid pressure to below the minimum pressure.

If there is a risk that pressure surges occur in the plant, precautions must be taken to prevent damage. To this end, for example, the barrier fluid pressure can be increased.

4.3 Improper operation and their consequences (examples)



Improper operation, even for a short time, can result in serious damage to the unit.

In connection with explosion protection, potential sources of ignition (overheating, electrostatic and induced charges, mechanical and electric sparks) may result from these inadmissible modes of operation; their occurrence can only be prevented by adhering to the intended use.

For examples, see installation and operating manual SCK, [Section 6.6](#).

5.1 Dismantling of double mechanical seal to DIN EN 12756

Dismantling can be checked using the sectional drawings in [Section 7](#) and [Section 9](#) of the installation and operating manual SCK as well as the components available.

5.1.1 Dismantling of back plate, impeller and mating ring carrier

- First of all relieve the mechanical seal by undoing the attachment screws **901/5**.
- Undo screws **901/6** and washers **554/6** of the bearing pedestal / back plate.
- Undo back plate (for instructions, see [Sections 4.2.1 and 7.7.4](#) in the installation and operating manual SCK).
- Move the back plate almost up to the impeller with light hammer blows.
- Bearing pedestal group 3:




Labyrinth disc **555** must be secured with two bolts **prior to the dismantling** of the impeller. For this purpose there are 2 bores $\text{Ø}5\text{mm}$ in the bearing pedestal. The double mechanical seal is relieved of pressure as a result. See dismantling in [Sections 7.7.1 and 7.7.5](#) in the installation and operating manual SCK.

- Undo impeller **230** with a strap wrench or assembly wrench. **Right-hand thread.**
For assembly aid for impeller, see **Section 10.1** in the installation and operating manual SCK.
See also installation and operating manual SCK, **Section 7.7.1.**
- With some pump sizes the work sequence is to be repeated once or twice so that the cup springs **950/1** can be completely relieved without moving the shaft sleeve **524** in the rotating units **470** of the mechanical seal.
- Then completely remove the impeller **230**.
- Undo back plate (for instructions, see **Sections 4.2.1 and 7.7.4** in the installation and operating manual SCK).
- It may happen that the mating ring carrier **476** is removed at the same time as the mating ring **475/1**.
- If the mating ring **475/1** is replaced, remove the anti-torsion insert stud **560/3**.

5.1.2 Dismantling of shaft sleeve

- Pull the shaft sleeve **524** with the rotating units **470/1** and **470/2** which are still installed off the shaft.
- When changing the rotating unit, observe the operating manual of the mechanical seal manufacturer.
- Remove seal housing **483**.
- Remove mating ring **475/2**.

5.2 Notes on assembly

- ◆ Only use original spare parts.
- ◆ Do not use any defective parts as otherwise the next damage is pre-programmed.
- ◆ The recommendations of the mechanical seal manufacturer are to be observed.
- ◆ **Bearing pedestal group 3:**
 Always make sure that when installing the mechanical seal the labyrinth disc is secured by 2 bolts.
The bolts must be removed again after assembly of the impeller.
- ◆ If the rotating units are moved by a key, the two seal halves are to be pushed from both sides onto the shaft sleeve. Otherwise the secondary seal would be damaged on the sharp edges of the key groove.
- ◆ PTFE rings are often easier to install if they have been previously heated in hot water.
- ◆ The mating ring carrier **476** is designed with an anti-torsion insert for the wetted mating ring. It must be ensured that the mating ring is properly installed in this device.
- ◆ With some mechanical seal types the rotating units can be better pushed over the shaft sleeve when dismantled.
- ◆ Mount rotating unit **470/2** with pumping thread on the impeller side.
- ◆ The rotating units **470/1** and **470/2** must be flush with the key **940/2**.
- ◆ When pushing on the mating ring **475/1**, make sure that the position of the flat section matches that on the shaft.

6 Faults



Faults may result from inadmissible modes of operation. Such inadmissible modes of operation – even brief ones – may cause serious damage to the unit.
In connection with explosion protection, potential sources of ignition (overheating, electrostatic and induced charges, mechanical and electric sparks) can result from these inadmissible modes of operation; their occurrence can only be prevented by adhering to the intended use.

Should there be any uncertainty about the remedy to be applied, please inquire at your in-house pump office or at the pump manufacturer's.

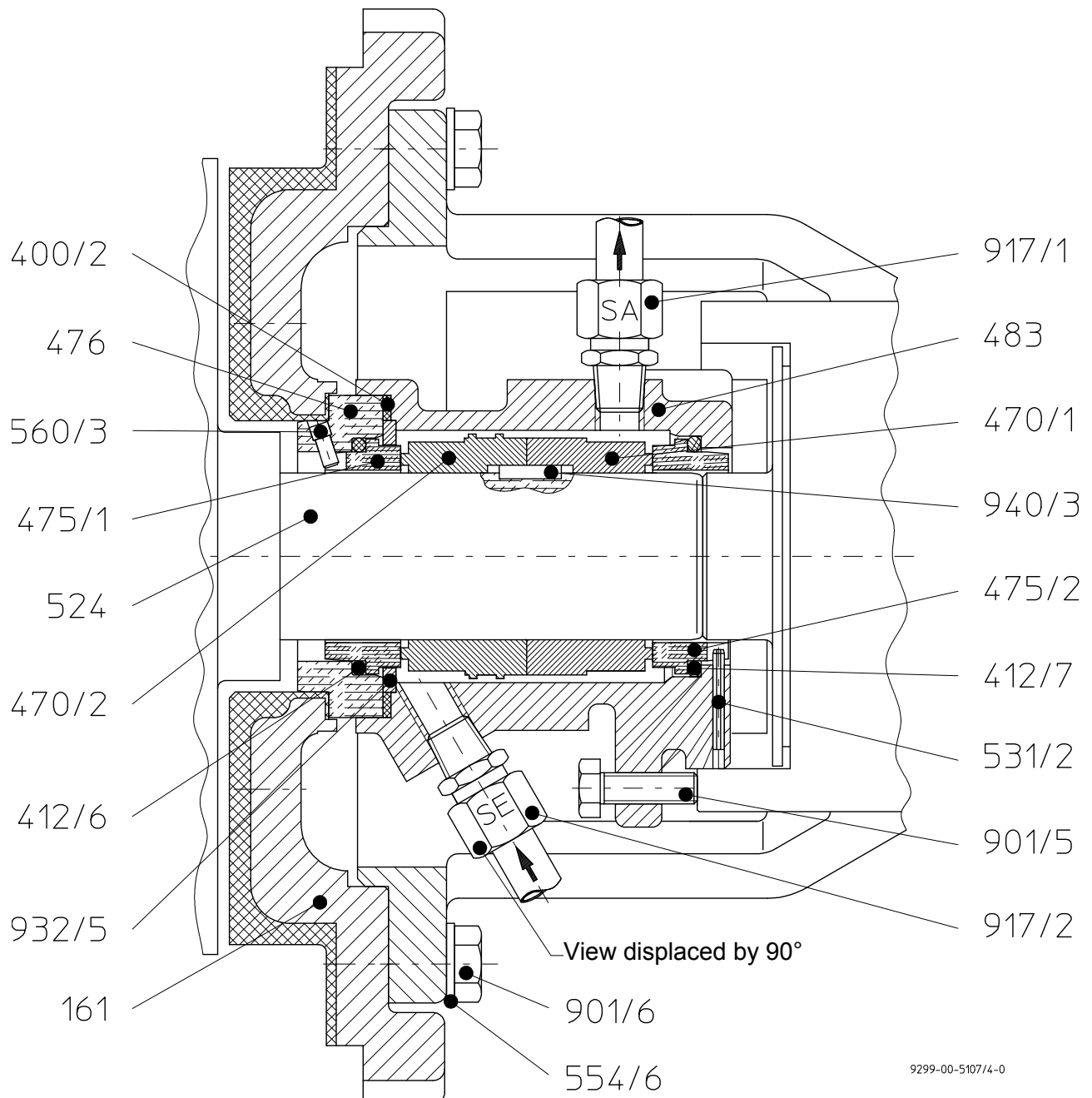
See also **Section 8** in the installation and operating manual of the SCK series.

7 Sectional drawing

7.1 Legend

161		531/2	spring-type slotted pin
400/2	flat gasket	560/3	stud
412/x	O-ring	901/5	hex. screw
470/x	rotating unit	917/x	screw-in pipe connector
475/x	mating ring	932/5	circlip
476	mating ring carrier	940/3	key
483	seal housing		
524	shaft sleeve		
			SE = barrier fluid inlet
			SA = barrier fluid outlet / venting

7.2 Double mechanical seal to DIN EN 12756



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